

### ESTABLISHED IN 1995, THE PROGRESS GROUP, INC. HAS EVOLVED

FROM MODEST BEGINNINGS AS A DISTRIBUTOR OF SUSPENSION COMPONENTS TO THE MANUFACTURER OF THE NATIONALLY-RECOGNIZED PROGRESS TECHNOLOGY LINE OF PERFORMANCE HANDLING COMPONENTS. AFTER TWELVE YEARS OF CONTINUOUS DEVELOPMENT, THE PROGRESS TECHNOLOGY LINE OF SUSPENSION COMPONENTS HAS BECOME A PREMIER PROGRAM FOR TUNING TODAY'S POPULAR AUTOMOBILES. OUR LONG-TERM COMMITMENT TO SUPERIOR PRODUCTS AND UNPARALLELED CUSTOMER SATISFACTION ARE FUNDAMENTAL TO OUR BUSINESS TODAY.



G

ABOUT THE COVER Toyota Motorsports engineers requested a suspension package from The Progress Group for the newly constructed Long Beach Grand Prix ProCelebrity Scion tCs. Progress responded with a custom-tuned version of our Competition Series coil-over system and rear anti-roll bar. The identically-equipped fleet of race cars took to the LBGP street circuit April, 8th, 2006. The same CS-1 coil-over system is now available to our customers.



EASY STREET SUBARU ESX Motorsports Subaru STi races in the NHRA Sport Rear Wheel Drive class. Driver Julie Stepan has won five Wally awards, and the 2006 East Coast championship. Progress Competition Series Coil-overs have contributed to her consistent winning performance this year. Her best official pass is 9.06 @ 151 mph.

SUPER STREET TIME ATTACK

Two-time Champion! The Progress -Hasport CRX has won the tough LTD FF class title twice, in '04 &'05. LTD FF stands for "Limited Prep-FWD". That means DOT street tires, license plates, and FWD. Our LTD FF lap times have been faster than most entries on race tires with RWD!

The car—a '90 CRX with a JRSC K24 engine, Type-S 6-speed transaxle, and full-tweak Progress T/A suspension. Special thanks to Hasport, and drivers Bernardo Martinez & Rich Hays.

# competition series COIL-OVERS

Twin-tube design with precision 35mm bore and durable electroless nickel plating.

2 Scion tC

Ð

"Thanks to Progress suspension, my new Honda Insight Drag vehicle goes down the 1320 straight as an arrow! The performance and engineering of their designs allowed me to break world records on the 1st pass off the trailer. I would highly recommend their systems to any enthusiast who is serious about winning and safety."



'BISI EZERIOHA www.bisimoto.com IDRA Pro Stock record holder IDRC All Motor record holder 9.82 @ 145.28 mph (Joliet, IL)



THE ORIGINAL TAKE-APART Coil-over System for Sport-Compact cars. This system has been refined over thousands of street and racing miles. Take PROGRESS Technology to the track and build a winner! PROGRESS Competition Series systems have been developed specifically for dual-purpose autocross, track day and drag race applications.

**Applications include** Honda Civic, CRX, Fit, Si, Acura Integra, RSX, SubaruWRX, STi, Nissan Sentra B13, Scion tC, Ford Mustang and F150 front. See Quick Reference section for more application info.

"The Progress suspension components on our Nissan NX2000 racer really perform well under the severe stress conditions found on a road course. The 3-way adjustable swaybars are a distinct advantage with making handling tweaks, while the coil-overs are really tuned well right out of the box. The team at Progress is committed to making parts which can perform in the most demanding of environments."

PETE BOVENBERG MBO Racing SCCA World Challenge USTCC Champion NASA Endurance Champion





DAN GARDNER Nissan NX2000 2006 NASA TTF National Champion



CHAD SLAGG Honda Civic Si East Coast NASA Honda Challenge Fifteen wins and five track records!



Progress Competition Series II (CS2) system was installed for PINKS. This economical entrylevel system features sealed (non-rebuildable) dampers and 2.50" ID race springs.

Progress-equipped Hasport CRX as seen on ESPNs PINKS.



OGRESS eshnology

# PROGRESS SPORT SPRINGS have been developed for enthusiasts seeking maximum performance.



Aggressive lowering for significantly improved appearance.

- Increased spring rates for upgraded handling capability.
- Progressive spring designs for superior ride quality.
- Limited Lifetime Warranty insures our quality standards.

#### Superior design

Our engineering staff has decades of experience in the design and tuning of performance suspension systems, including CART/Indy Cars, IMSA, SCCA, NASA, and SCORE competitors. These spring designs reflect our ability to develop a successful blend of appearance, handling capability, and ride quality.

#### Modern manufacturing

Progress specifies only certified high-tensile SAE spring wire materials. Our springs are cold-wound on modern CNC coiling machines, then stress-relieved, pre-set and shot-peened for maximum durability.

#### <u>A note about color</u>



We have recently changed our anti-roll bars to a metallic gray color of powder coating. It has been well-received, and we are in the process of converting our spring inventory to the same gray color. Some spring inventory may be our previous turquoise color, until our new gray inventory is in place for all part numbers.

## ALIGNMENT KITS

Progress Technology alignment components have been developed to meet the needs of today's performance enthusiasts with lowered vehicles.



A. Offset Cam Bolts Rotating the eccentric cam bolts allows for both positive and negative adjustment by replacing the OEM lower strut mounting hardware.



**B. Offset Ball Joints** Rotate the new offset upper ball joint for positive and negative adjustment up to 1.2 degrees. Also allows for some caster adjustment.



**C. Pivot Mounts** Steel replacement pivot mounts relocate the OEM upper control arms for positive camber adjustment up to +1.75 degrees. Includes polyurethane bushings and complete hardware.



**D. Offset Bushings** Polyurethane bushings and offset steel inserts replace the OEM upper control arm bushings for camber adjustment of +/- .75 degrees.



E. Focus Upper Strut Plates Replaces the OEM upper bearing plate to allow for +/- 1.0 degree of camber adjustment.



**F. Adjustable Rear Links** Adjustable rear links replace OEM components for a wide range camber adjustment.

 $(\mathbf{2})$ 



**G. Honda/Acura Rear Shims** Longer fasteners and spacers replace OEM bolts and shim the upper control arms for positive adjustment up to 2.0 degrees.



H. Full Contact Shims Full-contact dual angle shims offer camber and toe adjustment in one shim per side.



I. Mitsubishi Rear Shims Special spacers and longer fasteners shim the upper control arms for positive adjustment up to 1.5 degrees.



J. Upper Arms New upper control arms offer caster and camber adjustment for the 300C, Magnum, and Charger.

### TI-ROLL BAR SYST AN

#### PROGRESS ANTI-ROLL BARS dramatically

improve handling. How? They minimize the traction-robbing body "lean" that rolls part of the outside tires off the pavement. Our Sport-tuned Anti-roll bars replace skinny OEM bars and rubber bushings with larger diameter (stiffer) alloy steel bars and polyurethane bushings. More roll stiffness means less body "lean", and the tires stay flatter on the pavement (larger contact patches). The result is more grip and added driver control!



Progress Anti-roll bars are cold-formed in-house 2 We have both conventional (non-adjustable) and using our custom-built preadjustable bar types. The Quick Reference section will specify for each applibar ends are MIG welded in cation. Some vehicles will reuse the OEM end links.





3 After four seasons of daily track use, the Mid-Ohio Driver's School RSX's PROGRESS suspension systems have performed flawlessly. That's durability!

Reduced body roll adds driver confidence.

Less body roll means more traction and cornering speed. Polyurethane bushings produce crisp response on turn-in.

- For Optimum tire wear after installing sport springs
- Includes instructions and all necessary hardware

for an exact fit.

• One Part Number ordering for a complete vehicle kit



**K. Strut Plates** Adjustable top strut mounts for SN Mustangs. Both caster and camber up to +1.5 degrees, complete with boots and bump stops.



L. Upper Arms Use these replacement arms and cam bolt mounts to tune late Civic rear camber. Adjusts camber +/- 3.0 degrees.



cision bending equipment.

place using a precise fixture

Both laser-cut and CNC

M. Rear Links This adjustable turnbuckle and cam bolt provides plenty of adjustment for camber and toe settings.

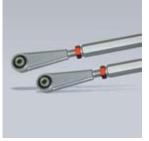


**N. Upper Arms** Adjustable forged rear arms with OEM style bushings offer an extended range of camber adjustment.



**O. Strut Plates** 

Adjustable top strut mounts for Mini Coopers. These plates adjust both camber and caster, and are ideal for fine tuning performance and racing applications.



P. Lower Links

These lightweight aluminum rear arms for the Mini Cooper offer a camber adjustment of +/- 4.0 degrees.



**Q. Strut Plates** For 91-94 Nissan Sentra B13, this strut mount offers -1.0 to +3.0 degrees of adjustment. Ideal for street performance and track day use.



R. Adjustable Links Adjusts +/- 3.0 degrees of camber without affecting wheel setback. Also Includes upgraded stiffer rubber bushing material for improved handling. (S13)



S. Adjustable Links Rear camber links adjust +/- 3.0 degrees without affecting wheel setback. Also includes upgraded rubber bushing material for improved handling. (S14)



T. Offset Strut Tops For popular Volkswagen applications. Replaces the OEM upper bearing plate for camber and caster adjustment of +/- 1.0 degree.



	MODEL	YEAR		APPROX. Lowering Front <sup>2</sup>	APPROX. Lowering Rear <sup>2</sup>	G ALIGNMENT KIT	<b>TYPE</b> (F, R) <sup>8</sup>	FRONT ADJUSTMENT	REAR ADJUSTMENT	FRONT ANTI-ROLL BAR DIAMETER	REAR ANTI-ROLL BAR DIAMETER	ADDITIONAL COMPETITION PRODUCTS	COIL-OVERS SERIES I (SERIES II)
5	ACURA												
6	CL 2.2	96-98	40.1011	2.0	2.0	53.1011	C,G	+0.75 or +1.75	+0.5 to +2.0				
	Integra	90-93	1011011	2.0	2.0	53.1002	C,G	+0.75 or +1.75	+0.5 to +2.0		62.0101 (22mm)	62.1001 (24mm-adj)	75.0101 (77.0101)
Щ С	Integra	94-01	40.1003	2.1	2.1	53.1003	C,G	+0.75 or +1.75	+0.5 to +2.0		62.1003 (22mm)	62.1001 (24mm-adj)	75.1003 (77.1003)
	Integra (alt. drop)	94-01	40.1000	1.6	1.6	53.1003	C,G	+0.75 or +1.75	+0.5 to +2.0		62.1003 (22mm)	62.1001 (24mm-adj)	75.1003 (77.1003)
REFEREN	RSX (Inc. Type S)	02-04	40.0102 <sup>2</sup>	1.5	1.4	53.0102	A,F	+/- 1.75	+6.0 to -4.0	61.0102 (27mm)	62.0102 <sup>13</sup> (22mm)	62.0103 <sup>13</sup> (24mm-adj)	75.0102 <sup>19</sup>
	RSX (Inc. Type S)	05-06	40.0103 <sup>2</sup>	1.5	1.4	53.0102	A,F	+/- 1.75	+6.0 to -4.0	61.0102 (27mm)	62.0102 <sup>13</sup> (22mm)	62.0103 <sup>13</sup> (24mm-adj)	75.0102 <sup>19, 25</sup>
	TL	04-06	40.1017	1.3	1.5	53.0110	B,F	+/- 1.5	+4.0 to -2.0	0.110102 (271111)	62.0110 (24mm-adj)	· · · · · · · · · · · · · · · · · · ·	,
	TSX	04-06	40.1017	1.3	1.2	53.1017	A,F	+/- 1.5	+4.0 to -2.0		62.0104 (22mm-adj)		
							,				, i j,		
	CHEVROLET												
	Cavalier, all	95-04	40.0401	1.7	1.5	53.0401	A,H	+/- 1.75	+/- 1.5		62.0401 (22mm)		
	Cobalt	05-06	40.0430 <sup>2</sup>	1.5	2.0	53.0430	, A,H	+/- 1.75	+/- 1.5		62.0430 (22mm)		
<del>Х</del>	HHR	05-06	40.0435	1.6	2.5	53.0430	A,H	+/- 1.75	+/- 1.5		62.0430 (22mm)		
$\mathbf{O}$	Tahoe/Suburban	00-06					,			61.0460 (35mm)	62.0460 (32mm)		
	Tahoe	2007								61.0461 (38mm)	62.0460 (32mm)		
	Suburban	2007								61.0462 (38mm)	62.0462 (32mm)		
										· · ·	· · ·		
	CHRYSLER												
drops are	300C V-8 (exc. AWD)	04-06	40.0630 <sup>2</sup>	1.6	1.4	53.0630	J,D	+/- 2.0	+/- 1.5	61.0630 (27mm-adj)	ТВА		
proximate.	300C V-6 (exc. AWD)	04-06	40.0630 <sup>2</sup>	1.5	1.4	53.0630	J,D	+/- 2.0	+/- 1.5	61.0630 (27mm-adj)			
	PT Cruiser	00-04	40.0610 <sup>2</sup>	2.0	2.3	53.0610	A,H	+/- 1.75	+/- 1.5	61.0610 (27mm)	62.0610 <sup>17</sup> (22mm)		
	PT Cruiser, Turbo, Conv.	04-05	CALL										
	DODGE												
	Caliber	2006	40.0605								62.0605 <sup>1</sup>		
	Charger (exc. AWD)	2006	40.0630 <sup>2</sup>	1.5	1.4	53.0630	J,D	+/- 2.0	+/- 1.5	CALL	ТВА		
	Magnum V-8 (exc. AWD)	04-06	40.0630 <sup>2</sup>	1.6	1.4	53.0630	J,D	+/- 2.0	+/- 1.5	CALL	ТВА		
	Magnum V-6 (exc. AWD)	04-06	40.0630 <sup>2</sup>	1.5	1.4	53.0630	J,D	+/- 2.0	+/- 1.5	CALL	ТВА		
	Neon	00-04	40.0602	1.8	1.8	53.0601	A,A	+/- 1.75	+/- 1.75	61.0603 (27mm)	62.0603 <sup>9</sup> (22mm)	62.0604 <sup>9</sup> (24mm-adj)	
1.1	Neon SRT-4	03-05	40.0603	1.8	1.8	53.0601	A,A	+/- 1.75	+/- 1.75	61.0603 (27mm)	62.0603 <sup>°</sup> (22mm)	62.0604 <sup> </sup>	
-12/11													
	EAGLE	05 00	(0.4(00.3))		4 -	50.4/00	<b>.</b>						
이 속에 있는 것	Talon - FWD	95-99	40.1403 <sup>3,4</sup>	1.5	1.5	53.1403	D,I	+/- 0.75	+0.25 to +1.5				
	Talon - AWD	95-99	40.1403 4	1.7	1.7	53.1403	D,I	+/- 0.75	+0.25 to +1.5				
	FORD												
	Escort, ZX2	91-04	40.0820 2,6	1.7	1.5	53.0820	A,A	+/- 1.75	+/- 1.75				
	Focus, ZX3, ZX5	00-05	40.0840 6	1.8	1.8	53.0840	E,A	+/- 1.0	+/- 1.0		62.0840 (22mm)	62.0842 (25mm)	
18 0	Focus SVT	01-05	40.0840	0.7	0.9	53.0840	E,A	+/- 1.0	+/- 1.0		62.0840 (22mm)	62.0842 (25mm)	
$4T_{1}$	Fusion	05-06	40.1140	1.5	1.4						62.1140 (24mm)		
$-1 - I_{\rm eff}$	Mustang V-8	79-93	40.0801 2,3,5		1.5	51.0803 <sup>28</sup>	K	+1.5 to -0.5		61.0801 (35mm)	62.0803 <sup>12</sup> (25mm)	15.0803 <sup>22</sup>	
	Mustang V-6	79-93	40.0802 <sup>2,3</sup>	1.7	1.5	51.0803 <sup>28</sup>	K	+1.5 to -0.5		61.0801 (35mm)	62.0803 <sup>12</sup> (25mm)	15.0803 <sup>22</sup>	
-	Mustang V-8	94-04	40.0803 2,3,5		1.5	51.0803 <sup>28</sup>	K	+1.5 to -0.5		61.0803 (35mm)	62.0803 <sup>12</sup> (25mm)	15.0803 <sup>22</sup>	
	Mustang V-6	94-04	40.0804 <sup>2,3</sup>	1.7	1.5	51.0803 <sup>28</sup>	K	+1.5 to -0.5		61.0803 (35mm)	62.0803 <sup>12</sup> (25mm)	15.0803 <sup>22</sup>	
	Mustang V-8	05-06	40.0807	1.3	1.8	51.0807	А	+/- 1.75		61.0807 (35mm)	62.0807 (24mm)	14.0807 24,26	75.0807
	Mustang V-6	05-06	40.0808	1.2	1.7	51.0807	А	+/- 1.75		61.0807 (35mm)	62.0807 <sup>23</sup> (24mm)	14.0807 24,26	75.0807
	F150	04-05								61.0860 <sup>29</sup> (35mm)		30.0860/32.0860	
	F150	06-07								61.0861 <sup>29</sup> (35mm)		30.0860/32.0860	
	HONDA	00.0-	10.000			50.000							
		90-97	40.1011 <sup>2,6</sup>	2.0	2.0	53.1011	C,G	+0.75 or +1.75	+0.25 to +1.5		62.1011 (22mm)		
	Accord		10172	1.5	1.4	53.1017	B,F	+/- 1.0	+4.0 to -2.0		62.1017 (22mm-adj)		
	Accord 4 cyl.	03-06	40.1017 <sup>2</sup>										
	Accord 4 cyl. Accord V-6	03-06	40.1017 <sup>2</sup>	1.6	1.6	53.1017	B,F	+/- 1.0	+4.0 to -2.0	(4.4000)	62.1017 (22mm-adj)		
	Accord 4 cyl. Accord V-6 Civic/CRX	03-06 88-91	40.1017 <sup>2</sup> 40.1002	1.6 2.0	1.6 2.0	53.1002	C,G	+0.75 or +1.75	+0.5 to +2.0	61.1002 (22mm)	62.1002 <sup>16</sup> (22mm)	62.1001 <sup>16</sup> (24mm-adj)	75.1002 (77.1002) <sup>16</sup>
	Accord 4 cyl. Accord V-6	03-06	40.1017 <sup>2</sup>	1.6	1.6					61.1002 (22mm) 61.1002 (22mm)	,	62.1001 <sup>16</sup> (24mm-adj)	75.1002 (77.1002) <sup>16</sup> 75.1002 (77.1002) <sup>16</sup>

	MODEL	YEAR	SPRING KIT	APPROX. LOWERING FRONT <sup>2</sup>	APPROX. LOWERING REAR <sup>2</sup>	G ALIGNMENT KIT	<b>TYPE</b> (F, R) <sup>8</sup>	FRONT ADJUSTMENT	REAR ADJUSTMENT	FRONT ANTI-ROLL BAR DIAMETER	REAR ANTI-ROLL BAR DIAMETER	ADDITIONAL COMPETITION PRODUCTS	COIL-OVERS SERIES I (SERIES II)
GU	HONDA Cont'd.												
	Civic	92-95	40.1003	2.0	2.0	53.1003	C,G	+0.75 or +1.75	+0.5 to +2.0		62.1003 (22mm)	62.1001 <sup>16</sup> (24mm-adj)	75.1003 (77.1003)
Ш С	Civic, Si	96-00	40.1003 <sup>2</sup>	1.8	1.8	53.1004	B,G	+/- 1.0	+0.5 to +2.0		62.1003 (22mm)		75.1003 (77.1003)
<b>U</b>	Civic (alternate drop)	92-00	40.1000	1.5	1.5	53.1004	B,G	+/- 1.0	+0.5 to +2.0		62.1003 (22mm)		75.1003 (77.1003)
<mark>~</mark>	Civic with "H" engine	92-00	40.1005	2.0	2.0	53.1004	B,G	+/- 1.0	+0.5 to +2.0		62.1003 (22mm)		75.1003 (77.1003)
REFEREN	Civic	01-03	40.1006	1.8	2.0	53.1006	A,F	+/- 1.75	+6.0 to -4.0	61.1006 (27mm)	62.0102 <sup>10,13</sup> (22mm)		75.1006 <sup>19,20</sup>
<u>~</u>	Civic Civic Si	04-05 02-03	40.1006 40.1007	1.8 1.8	2.0 1.5	53.1006 53.0102	A,F A,F	+/- 1.75 +/- 1.75	+6.0 to -4.0 +6.0 to -4.0	61.1006 (27mm) 61.0102 (27mm)	62.1006 <sup>10,13</sup> (22mm) 62.0102 <sup>13</sup> (22mm)		75.1006 <sup>19,20</sup> 75.1007 <sup>19,20</sup>
	Civic Si	02-03	40.1007	1.8	1.5	53.0102	A,F A,F	+/- 1.75	+6.0 to -4.0	61.0102 (27mm)	62.1006 <sup>13</sup> (22mm)		75.1007 19,20
<u>LL.</u>	Civic Coupe, Incl. Si	04-03	40.1008	1.3	1.2	53.1008	A,L	+/- 1.75	+3.0 to -3.0	61.1008 <sup>1</sup>	62.1008 (22mm)		75.1008 <sup>1</sup>
ш	Civic Sedan	06-07	40.1008	1.3	1.2	53.1008	A,L	+/- 1.75	+3.0 to -3.0	61.1009 <sup>1</sup>	62.1009 (22mm)		75.1008 <sup>1</sup>
	Del Sol	93-97	40.1003	2.0	2.0	53.1003	C,G	+0.75 or +1.75	+0.5 to +2.0		62.1003 (22mm)		75.1003 (77.1003)
	Fit	2006	40.1060	1.5	1.3						62.1060 (22mm)		75.1060
	Prelude	92-96				51.1022	С	+0.75 or +1.75					
						52.1022	В		+/- 1.0				
auick	Prelude	97-01				51.1004	В	+/- 1.0			62.1022 (27mm-adj)		
						52.1022	В	+/- 1.0			65.1022 (endlink kit)		
	HYUNDAI												
All drops are	Tiburon	02-06	40.1301	1.5	1.3	53.1301	ΔΔ	+/- 1.75	+/- 1.75		62.1301 (22mm-adj)		
approximate.	liburon	02 00	40.1001	1.0	1.0	00.1001	~,~	1, 1.75	17 1.70		02.1001 (22mm ddj)		
	INFINITI												
	G35 Coupe	03-06	40.1540	1.0	1.0	52.1540	М		+/- 4.0	61.1540 (33mm-adj)	62.1540 (22mm-adj)		
	G35 Sedan	03-06				52.1540	М		+/- 4.0	61.1540 (33mm-adj)			
	MAZDA												
	Mazda 3	04-06	40.1125	1.3	1.3	52.1125	N		+5.0 to -1.5		62.1125 (22mm-adj)		
	Mazda 5	2006 03-06	40.1125 40.1140	1.3	1.3	52.1125	Ν		+5.0 to -1.5		62.1140 (24mm)		
	Mazda 6 Protégé/323	90-94	40.1140	1.5 1.7	1.4 1.5	53.0820	A,A	+/- 1.75	+/- 1.75		0Z.114U (Z4MM)		
	Protégé	99-04	40.1122	2.0	2.0	53.1122	A,A	+/- 1.75	+/- 1.75				
- SHT /	Protégé 3, Protégé 5	99-04	40.1122	1.5	1.5	53.1122	A,A	+/- 1.75	+/- 1.75		62.1122 (22mm)		
	RX7	79-85	40.1150 <sup>7</sup>				•						
그 문 을 가운데	RX8	04-06								61.1152 (32mm-adj)	62.1152 (19mm-adj)		
	MINI												
	Cooper	02-05				53.0210	0,P	+/- 2.0	+/- 4.0		62.0210 (22mm-adj)		
	MITSUBISHI												
	Eclipse - FWD	95-99	40.1403 <sup>3,4</sup>	1.5	1.5	53.1403	D,I	+/- 0.75	+0.25 to +1.5				
	Eclipse - AWD	95-99	40.1403 4	1.7	1.7	53.1403	D,I	+/- 0.75	+0.25 to +1.5				
	Eclipse V6	00-05	40.1404 <sup>3</sup>	1.8	1.8	53.1404	A,I	+/- 1.75	+0.25 to +1.5				
	Eclipse 4 cyl.	00-05	40.1405 <sup>3,4</sup>		1.8	53.1404	A,I	+/- 1.75	+0.25 to +1.5				
	Eclipse	2006	40.1406	1.7	1.8	51.1406	A	+/- 1.75			62.1406 (24mm-adj)		
	EVO 8	03-05										) 62.1441 (27mm-adj)	
	EVO 9	2006									62.1440 <sup>14</sup> (25mm-adj	) 62.1441 (27mm-adj)	
	Galant 4 cyl. & V6	99-04	40.1420 <sup>2</sup>	2.2	1.8	53.1420	A,I	+/- 1.75	+0.25 to +1.5				
	Lancer, incl. OZ	02-06	40.1430 <sup>2</sup>	1.5	1.0	51.1430	А	+/- 1.75			62.1430 <sup>17</sup> (19mm)		
	Lancer Ralliart	03-06	40.1430 <sup>2</sup>	1.0	0.5						65.1430 (reinfor. kit)		
	Lancer ES	03-08	40.1430 -	1.0	1.8								
	Mirage Coupe	97-03	40.1410	1.8	1.8	51.1410	А	+/- 1.75					
	. mage ooupe	,, 00	10.1410	1.0	1.0	0111110		.,					
	NISSAN												
	240SX	89-94				53.1502	Q,R	+3.0 to -1.0	+/- 3.0	61.1502 (27mm-adj)	62.1502 (22mm-adj)		
	240SX	95-98				53.1503	Q,S	+3.0 to -1.0	+/- 3.0	61.1503 (30mm-adj)	62.1503 (22mm-adj)		
6	350Z	03-06	40.1540	1.0	1.0	52.1540	М		+/- 4.0	61.1540 (33mm-adj)	62.1540 (22mm-adj)		ROGRESS Technology
													Technology



MODEL	YEAR	SPRING KIT	APPROX. Lowering Front <sup>2</sup>	APPROX. LOWERING REAR <sup>2</sup>	G ALIGNMENT KIT	<b>TYPE</b> (F, R) <sup>8</sup>	FRONT ADJUSTMENT	REAR ADJUSTMENT	FRONT ANTI-ROLL BAR DIAMETER	REAR ANTI-ROLL BAR DIAMETER	ADDITIONAL COMPETITION PRODUCTS	COIL-OVERS SERIES I (SERIES II)
NISSAN Cont'd. Altima 3 51												
Altima 3.5L	02-06	40.1530 <sup>1</sup>	TBA	TBA	51.1520	А	+/- 1.75			62.1530 (22mm)		
Altima 2.5L Maxima	02-06	40.1531 <sup>1</sup>	TBA	TBA	51.1520	А	+/- 1.75			62.1530 (22mm)		
Maxima	95-99	40.1520	1.7	1.5	51.1520	А	+/- 1.75			62.1520 (22mm)		
Maxima	00-03	40.1521	1.7	1.5	51.1520	А	+/- 1.75			62.1520 (22mm)		
Maxima	04-06	40.1522	1.8	0.75	51.1520	А	+/- 1.75			62.1522 (24mm)		
Sentra, SE-R	91-94	40.1509	1.7	1.7	53.1509	A,A	+/- 1.75	+/- 1.75	61.1509 (30mm-adj)	62.1509 (22mm-adj)	16.1509 <sup>15</sup>	75.1509 <sup>21</sup>
Sentra	95-99				51.1511	A	+/- 1.75		61.1509 (30mm-adj)	62.1510 (27mm-adj)	61.1510 <sup>27</sup> (27mm)	
Sentra, SE-R, V-Spe		40.1511	1.7	1.5	51.1511	А	+/- 1.75		, j.	62.1511 (22mm)		
Versa	2006	CALL							CALL	CALL		
Nissan Titan 2WD	04-07									62.1560 <sup>1</sup> (27mm)	32.1560 <sup>1</sup>	
Maxima Maxima Sentra, SE-R Sentra Sentra, SE-R, V-Spe Versa Nissan Titan 2WD												
<b>PONTIAC</b> Sunfire, all Vibe (excl. AWD)												
Sunfire, all	95-04	40.0401	1.7	1.5	53.0401	A,H	+/- 1.75	+/- 1.5		62.0401 (22mm)		
Vibe (excl. AWD)	02-06	40.2150	1.7	1.5	51.2150	А	+/- 1.75			62.2150 (22mm)		
SATURN												
SATURN												
lon	03-04	40.2020	1.8	1.6	51.2020	А	+/- 1.75			62.2020 (22mm)		
lon	05-06	40.2020	1.8	1.6	51.2020	А	+/- 1.75			62.0430 (22mm)		
ns are Ion Redline mate.	04-06	40.2020	1.2	1.1						62.0430 (22mm)		
SCION												
tC	04-07	40.2180	1.8	1.8	53.2180	A,N	+/- 1.75	+/- 3.0		62.2180 (22mm-adj)		75.2180
xA	03-06	40.2170	1.3	1.2	51.2170	А	+/- 1.75			62.2170 (22mm)		75.2170
xВ	03-06	40.2170	1.8	1.5	51.2170	А	+/- 1.75			62.2170 (22mm)		75.2170
SUBARU		(0.0000	1.0	1.0	54 0000				(4,0000 (00	(0.00001/ (00		
Legacy	05-06	40.2320	1.3	1.0	51.2320	А	+/- 1.75	/ 4 75	61.2320 (22mm-adj)	62.2320 <sup>14</sup> (22mm-adj)		55.004.0
WRX	02-03	40.2310	1.8	1.5	53.2310	A,A	+/- 1.75	+/- 1.75	61.2310 (22mm-adj)	62.2310 (22mm-adj)		75.2310
WRX	04-06	40.2311	1.8	1.5	53.2310	A,A	+/- 1.75	+/- 1.75	61.2310 (22mm-adj)	62.2310 (22mm-adj)		75.2310
WRX Sti	2004	40.2311	1.0	1.0	53.2310	A,A	+/- 1.75	+/- 1.75	61.2310 (22mm-adj)	62.2312 (22mm-adj)		75.2310
WRX Sti	05-06	40.2311	1.0	1.0	53.2310	A,A	+/- 1.75	+/- 1.75	61.2310 (22mm-adj)	62.2312 (22mm-adj)		
ТОУОТА												
Corolla	03-06	40.2150	1.8	1.7	51.2150	А	+/- 1.75			62.2150 (22mm)		
Matrix (excl. AWD)	03-06	40.2150	2.2	1.7	51.2150	A	+/- 1.75 +/- 1.75			62.2150 (22mm) 62.2150 (22mm)		
Yaris	2006	40.2150	2.2	1.8	J1.21JU	A	T/~ 1./J			62.2140 (22mm)		
	2000	40.2140	1.7	1.0						02.2140 (2211111)		
VOLKSWAGEN												
Beetle	99-06	40.2250 <sup>1,2</sup>	1.8	1.5	51.2250	T	+/- 1.0			CALL		
Golf IV 4cyl	99-06	40.2250 <sup>1,2</sup>		1.5	51.2250	T	+/- 1.0			CALL		
Jetta IV VR6	99-05	40.2250 <sup>1,2</sup>		1.5	51.2250	Ť	+/- 1.0			CALL		
Golf V	2006	CALL		1.0	0112200		.,			CALL		
Jetta V	05-06	CALL								CALL		
NOTES												
1) Product being develop	ed at this time	See nage	e 4 for descripti	ion	12) Fite OF	M or Prog	ress lower arms	17) Vahiclas NOT	equipped with stock	Arms. Reduces lateral	rear axle motion developm	ent, part number 15.080
Call (714) 575-1193 for		and pictu	-			mber 15.0			re some OEM parts.	during cornering and l		for track use only. This
2) Dimensions may vary			ront only		13) Rear ba			•	ers, front is rebuild-	23) All vehicles not equippe		in pivot bushings that n

- 2) Dimensions may vary with year, model, & strut type.
- 3) Includes convertible.
- 4) Includes turbo & supercharger.
- 5) Includes Cobra, Excludes IRS
- 6) Excludes Wagon
- 7) Specified springs for NASA Pro 7 Race Series (pro7racing.com).
- 8) Camber kits as noted below.

- 51.... front only
- 52.... rear only

11) Adjustable rate.

- 53.... complete kit
- 9) Fits vehicles equipped with stock
- (OEM) rear sway bar ONLY. 10) All vehicles not equipped with stock (OEM) rear anti-roll bar require

Adapter Kit part number 65.1006.

- 13) Rear bar includes chassis reinforcement (see photo).
- 14) Reinforcement bracket included. 15) NEW Front Lower Subframe
- Reinforcement. Attaches to lower control arm mounts and subframe for increased chassis stiffness.
- 16) 1988 models require '89-95 rear lower control arms.

- 19) Hybrid Coil-overs, front is rebuild
  - able shock, rear is sealed shock.
- 20) Some vehicles will require OEM upper strut bearing, adapter kit part number 66.0102 or Honda part number 51726-S5A-004.
- 21) Front Struts fit OEM strut bearings or Ground Control camber plates ONLY.
- 22) Mustang Aluminum Rear Lower Control

- www.progressauto.com
- 8

- 23) All vehicles not equipped with stock (OEM) rear anti-roll bar require Adapter
- Kit part number 65.0808. 24) Mustang Adjustable Rear Panhard Bar,
- see Ford page for additional products. 25) All vehicles will require OEM strut bearing, Adapter kit part number 66.0102 or (2) Honda part number 51726-S5A-004.
  - 26) Replacement rear lower control arms in

- uses Delrin pivot bushings that may be noisy, and require regular maintenance.
- 28) Caster/camber plates are not recommended for vehicles equipped with coil-overs.
- 29) Early vehicles have horizontal endlink bolts, use part no. 61.0860. Later vehicles have vertical endlink bolts, use part no. 61.0861.

OGRESS echnology

# MOTORSPORTS

**WINNING! THAT'S WHAT** it's all about. PROGRESS Technology components have been part of winning combinations in many forms of production-based racing and track day participation.

The Progress Group would like to extend our thanks to all the teams and drivers that have made PROGRESS components part of their racing programs.

### PROGRESS Competition Bearings/Bushings

MODEL	YEAR	DESCRIPTION	PART NO.	NOTES
HONDA				
Civic	88-91	Front lower control arms	18.1000	
	88-91	Front radius rod pivots	18.1001	
	92-95	Front lower control arm pivots	18.1003	В
	88-95	Rear lower control arm pivots	18.1002	A,C
	88-00	Rear trailing arm bushings	11.1003	D
	88-95	Lower shock mounts (F&R)	11.1002	A,D



- Legal for some SCCA Improved Touring, Production &
  - GT classes and NASA Production classes
- Legal for NHRA Drag racing classes
- Eliminate the deflection of rubber or polyurethane bushings!
- Instant chassis response
- Zero-deflection, all-metal spherical bearings
- Press-in, no machining



Our new 2005 Honda Insight Drag vehicle demands a suspension that is as technologically advanced and precise as the car itself. Progress suspension meets such strict criteria. Their ability to not

only build, but custom tune my suspension puts them in a class above the competition!"

> <sup>•</sup>Bisi Ezerioha World's fastest NA Unibody 9.82 @ 145.28 mph



Josh Sortor SCCA ProSolo STX 04-05 National Champion

Notes:

- A) 1988 Civic models need to retrofit 89-9 rear lower arms
- B) Front steel spherical, rear hard polyurethane
- C) Requires two pair
- D) Polyurethane replacements

### the progress WARRANTY limited lifetime

The Progress Group, Inc. warrants to the original retail purchaser, who retains ownership of the vehicle on which the product was originally installed, all of its Progress Sport Springs for life. Competition-Series Coil-overs, Alignment kits and Anti-roll bars are warranted for one year from date of purchase. This warranty only protects the original purchaser from defects in material and workmanship when used on passenger cars under normal use. An invoice is required for any warranty claim.

Excluded from the warranty are the cosmetic finish and/or plating of the product, and any product which has been altered, modified, misused, subjected to accident or collision, improperly installed, or installed on a vehicle for which it is not originally designed or intended.

The Progress Group, Inc.'s obligation under this warranty is limited to the repair or replacement, at The Progress Group's option, of the defective product. Any costs for freight, removal, installation, re-installation, loss of time or revenues, inconvenience, loss of use of vehicle and any other type of incidental, indirect, or consequential damages are expressly excluded from this warranty.

The Progress Group, Inc. reserves the right to make changes in design, materials, and specifications as deemed necessary without prior notice. Obligations or liabilities will not be assumed to modify or exchange any product previously manufactured. The Progress Group, Inc. makes no warranty as to the compatibility of its coil spring products with other aftermarket components, such as wheels, tires, and/or other suspension components.

This warranty sets forth The Progress Group, Inc.'s entire warranty and may not be modified or supplanted by any other person or company whether in writing or in oral statements. There are no warranties, expressed or implied (including any implied warranties merchantability and fitness for a particular purpose), which extend beyond the description on the face hereof. Any implied warranties are disclaimed to the fullest extent permitted by law and in no event are to exceed the purchase price of the product. This warranty supercedes any earlier warranty policies. Some states do not allow limitations on how long an implied warranty lasts, and/or do not allow limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may have other rights, which vary from state to state.



The Progress Group, Inc. 1390 N. Hundley Street Anaheim, CA 92806 714-575-1193 phone 714-575-1198 fax info@progressauto.com For more information, visit www.progressauto.com

