

The Progress Group
1265 N. Grove St
Anaheim, CA 92806
714 630-9017 Phone
714 630-9018 Fax

INSTALLATION INSTRUCTIONS

Progress Technology Anti-Sway Bar

03 > Saturn Ion (Rear) # 62.2020

5/20/04

NOTE: Progress Technology products should only be installed by a qualified licensed mechanic experienced in the installation and removal of suspension components. Please read instructions from start to finish and verify the parts in the parts list before beginning installation.

Parts List

| <u>Item</u> | <u>Quantity</u> |
|-----------------------|-----------------|
| Anti-roll bar (22 mm) | 1 |
| 3/8 U-bolt | 2 |
| 3/8-16 Nylock nut | 4 |
| 3/8 Flat washer | 4 |
| Instruction Sheet | 1 |

1. Park vehicle on a smooth, level, asphalt or concrete surface. Block front wheels. Jack up rear end of car and support with jackstands. Remove rear wheels and tires.
2. Place u-bolts over the rear beam trailing arms as shown in the pictures, being sure to avoid ABS wires and brake lines.



Driver side U-bolt placement behind the brake line bracket



Passenger side U-bolt placement in front of the brake line bracket

3. Line the sway bar under the center of the rear beam. Both ends of the bar should straddle the lower shock bracket as shown. Place U-bolts thru the saddle and use the washer and nylock nut to secure the bar to the trailing arms. Torque to approx. 35 ft/lbs.



Saddle shown over the lower shock bracket
Driver side



Saddle shown over the lower shock bracket
Passenger side

4. Install wheels and tires. Lower rear of car onto ground, and roll car back and forth to settle suspension.
5. Installation is complete. Check assembly periodically for tightness.

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