



INSTALLATION INSTRUCTIONS

Front Sway Bar

2001 – 2006 Tahoe / Suburban 2wd/4wd

1999-2007 1500HD / K1500 2500

Part # 21.0460.060

No Revision (3/30/2022)



WHO SHOULD INSTALL THIS PRODUCT?

Progress LT sway bars should only be installed by a qualified licensed mechanic experienced in the installation and removal of suspension components. Please read instructions from start to finish and verify the parts in the parts list before beginning installation.

Parts List

| Description | Quantity | Description | Quantity |
|--------------------------------------|----------|--------------------|----------|
| 35mm Sway Bar | 1 | 3/8-16 x 9.00 HHCS | 2 |
| Bushing Bracket | 2 | 3/8-16 Nylock nut | 2 |
| Bushing | 2 | Spacer Tube 5.00 | 2 |
| Lube | 2 | Cup Washer | 8 |
| M10-1.5 x 25, 12pt, Flange Head C.S. | 4 | Grommet | 8 |

1. Park the vehicle on a smooth, level, asphalt or concrete surface. Block the rear wheels. Jack up the front end of the vehicle and support frame with jack stands. Remove the front wheels and tires.
2. Locate and remove OEM end link assemblies from the OEM sway bar. Remove the end links from the lower control arms. Make note of the orientation of the end link as the new bar will be installed in the similar manner. Remove the bolts that attach the bar mounting brackets to the frame, and remove the OEM sway bar from the vehicle.

3. Liberally grease the inner bore of the new polyurethane bushings with lubricant provided, using one pack for each bushing (Figure A). Place the bushings over the new sway bar in the same locations as the OEM configuration.



Figure A

4. Install the front sway bar using the 12 point fasteners and brackets provided. Torque the mounting bolts to 36-38 ft.-lbs
5. Loosely install the new end link assemblies on both sides, using the long bolts, poly end link grommets, cup washers, and locking nuts on the sway bar in the OEM orientation (Figure B).

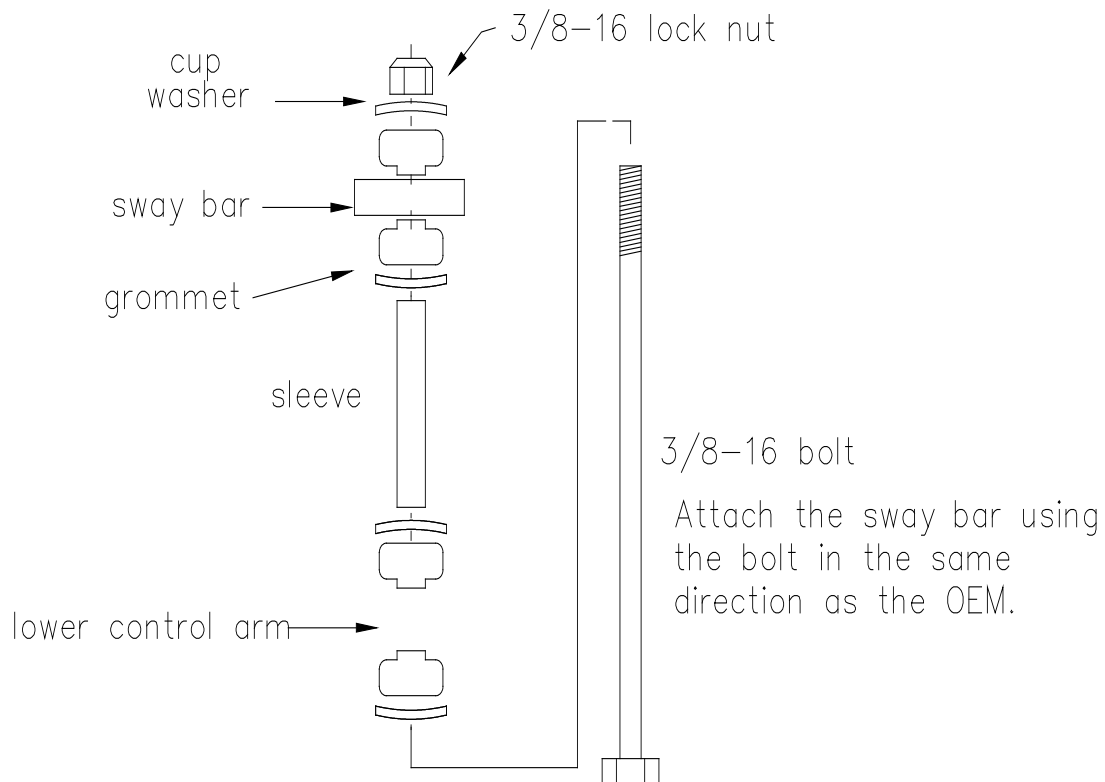


Figure B

6. Tighten the end link until you cannot rotate the spacer tube by hand, then two more full turns. The grommets should be snug with no play or loose parts. (Figure C)

DO NOT OVER-TIGHTEN THE END LINKS

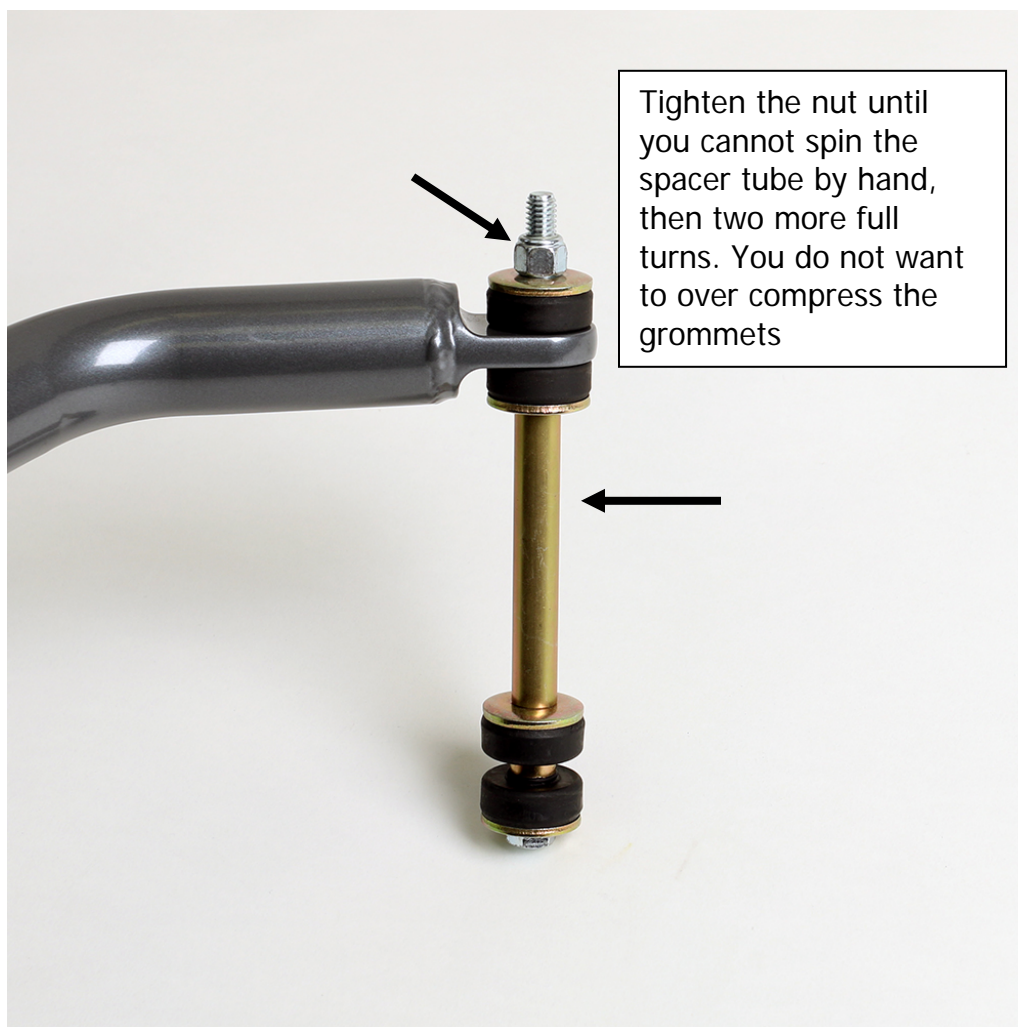


Figure C

7. Install the wheels and tires. Lower the front of the vehicle onto the ground, and roll back and forth to settle suspension.
8. Installation is complete. Check assembly periodically for grease and tightness.

Torque Check

| Hardware | Torque |
|--------------------------|--------------|
| Bushing Bracket Hardware | 36-38 ft/lbs |
| End link nuts | See step 6 |

Thank you for choosing Progress LT sway bars.
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