

PROGRESS

LT sway bars

INSTALLATION INSTRUCTIONS

Front Sway Bar

2007-18 Chevrolet Silverado 1500 2WD/4WD
2007-18 Chevrolet Suburban/Tahoe 1500 2WD/4WD

Part # 21.0471.050

No Revision (4/21/2022)



WHO SHOULD INSTALL THIS PRODUCT?

Progress LT sway bars should only be installed by a qualified licensed mechanic experienced in the installation and removal of suspension components. Please read instructions from start to finish and verify the parts in the parts list before beginning installation.

Parts List

Description	Quantity	Description	Quantity
38mm Sway Bar	1	3/8-16 x 8.00 HHCS	2
Bushing Bracket	2	3/8-16 Nylock nut	2
Bushing	2	Spacer Tube 4.00	2
Lube	2	Cup Washer	8
M10-1.5 x 25, 12pt, Flange Head C.S.	4	Grommet	8

1. Park vehicle on a smooth, level, asphalt or concrete surface. Block the rear wheels. Jack up the front end of the truck and support the frame with jack stands. If not using a hoist, remove front wheels & tires. See Figure A.

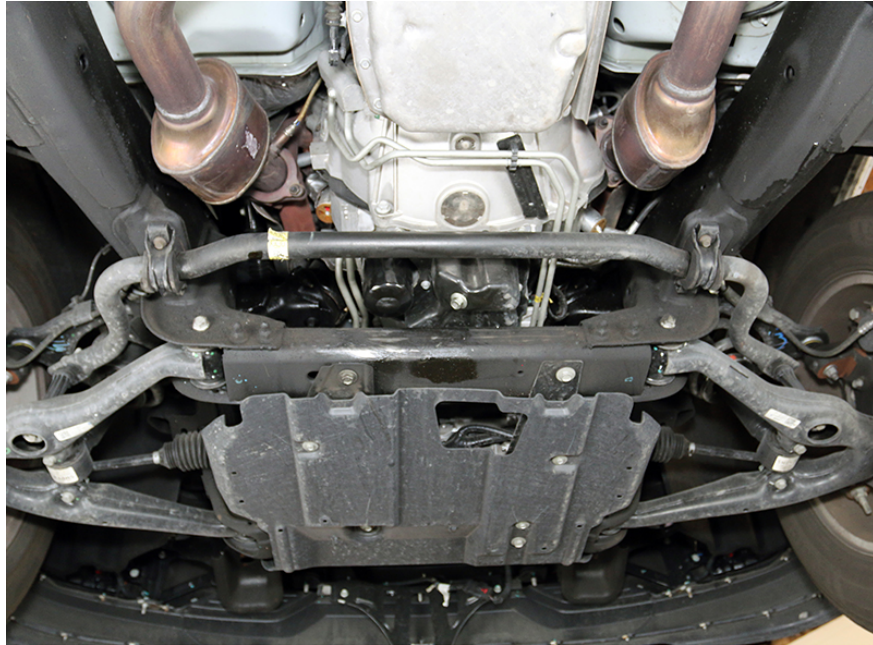


Figure A (OEM sway bar shown)

2. Locate and remove the top nuts on the OEM sway bar end links. Make note of the orientation of the end links as the new sway bar will be installed in the same manner. Remove the bolts that attach the sway bar mounting brackets to the frame, and remove the OEM sway bar from the vehicle. See Figures B & C.



Figure B



Figure C

3. Liberally grease the inner bore of the new polyurethane bushings with lubricant provided, using one pack for each bushing (Figure D). Place the bushings over the new sway bar in the same locations as the OEM configuration.



Figure D

4. Install the front sway bar using the 12 point fasteners and brackets provided. Torque the four mounting bolts to 36-38 ft.-lbs.
5. Loosely install the new end link assemblies on both sides, using the long bolts, poly end link grommets, cup washers, and locking nuts on the sway bar in the OEM orientation (Figure E).

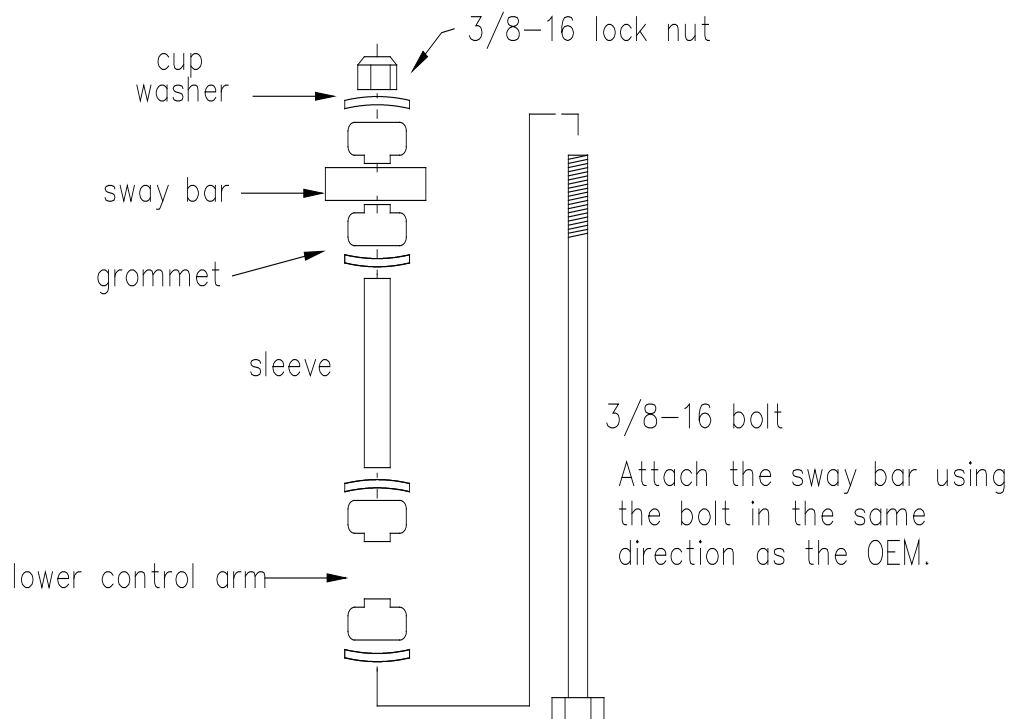


Figure E

6. Tighten the end link until you cannot rotate the spacer tube by hand, then two more full turns. The grommets should be snug with no play or loose parts. (Figure F)
DO NOT OVER-TIGHTEN THE END LINKS



Figure F

7. Install the wheels and tires. Lower the front of the vehicle onto the ground, and roll back and forth to settle suspension.
8. Installation is complete. Check assembly periodically for grease and tightness.

Torque Check

Hardware	Torque
Bushing Bracket Hardware	36-38 ft/lbs
End link nuts	See step 6