



TM

INSTALLATION INSTRUCTIONS

Progress Technology Rear Anti-Sway Bar

1999 – 2006 Chevrolet 1500 2wd

Part # 62.0471

Revision A (11/14/14)

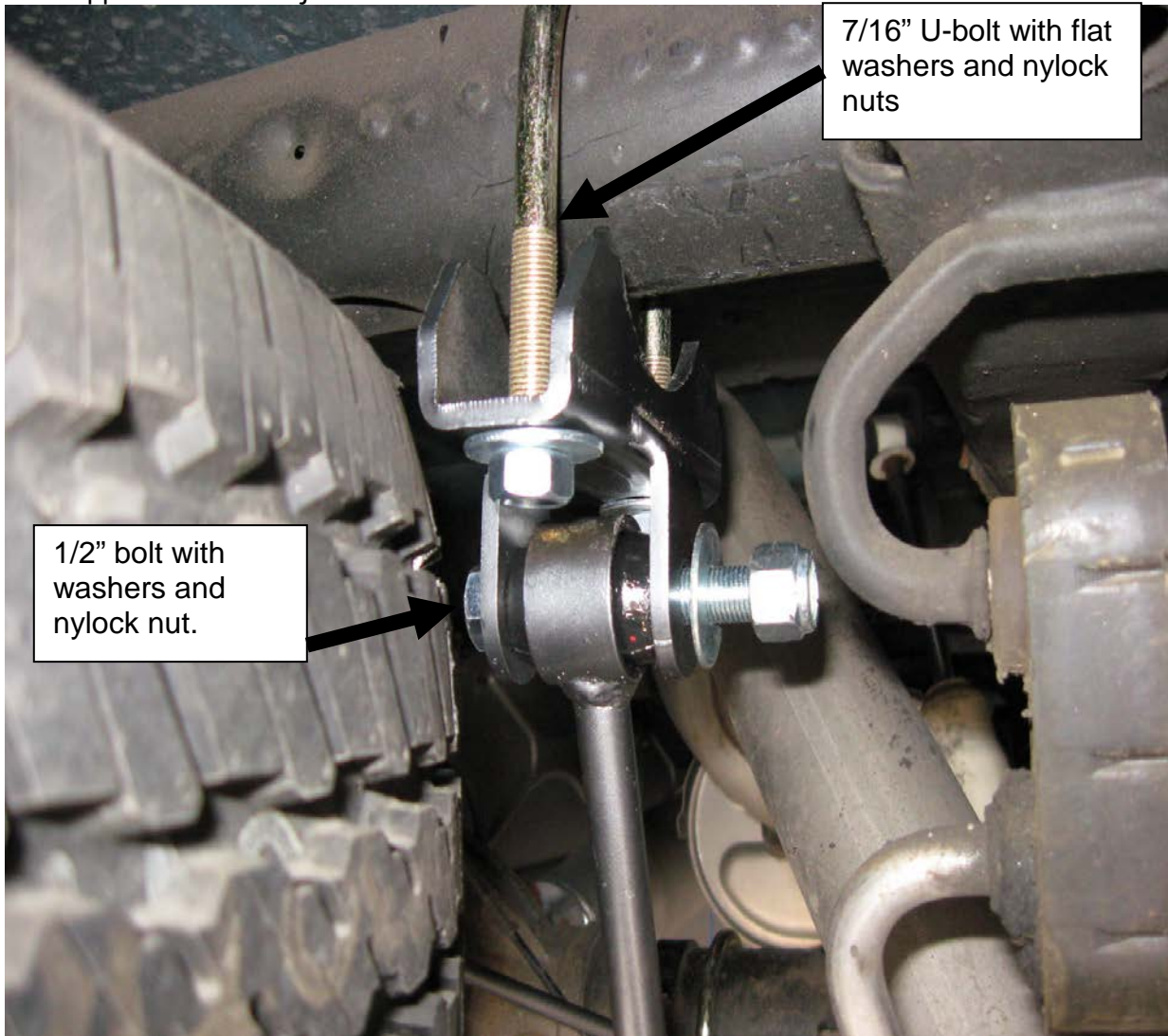
WHO SHOULD INSTALL THIS PRODUCT?

Progress Technology products should only be installed by a qualified licensed mechanic experienced in the installation and removal of suspension components. Please read instructions from start to finish and verify the parts in the parts list before beginning installation.

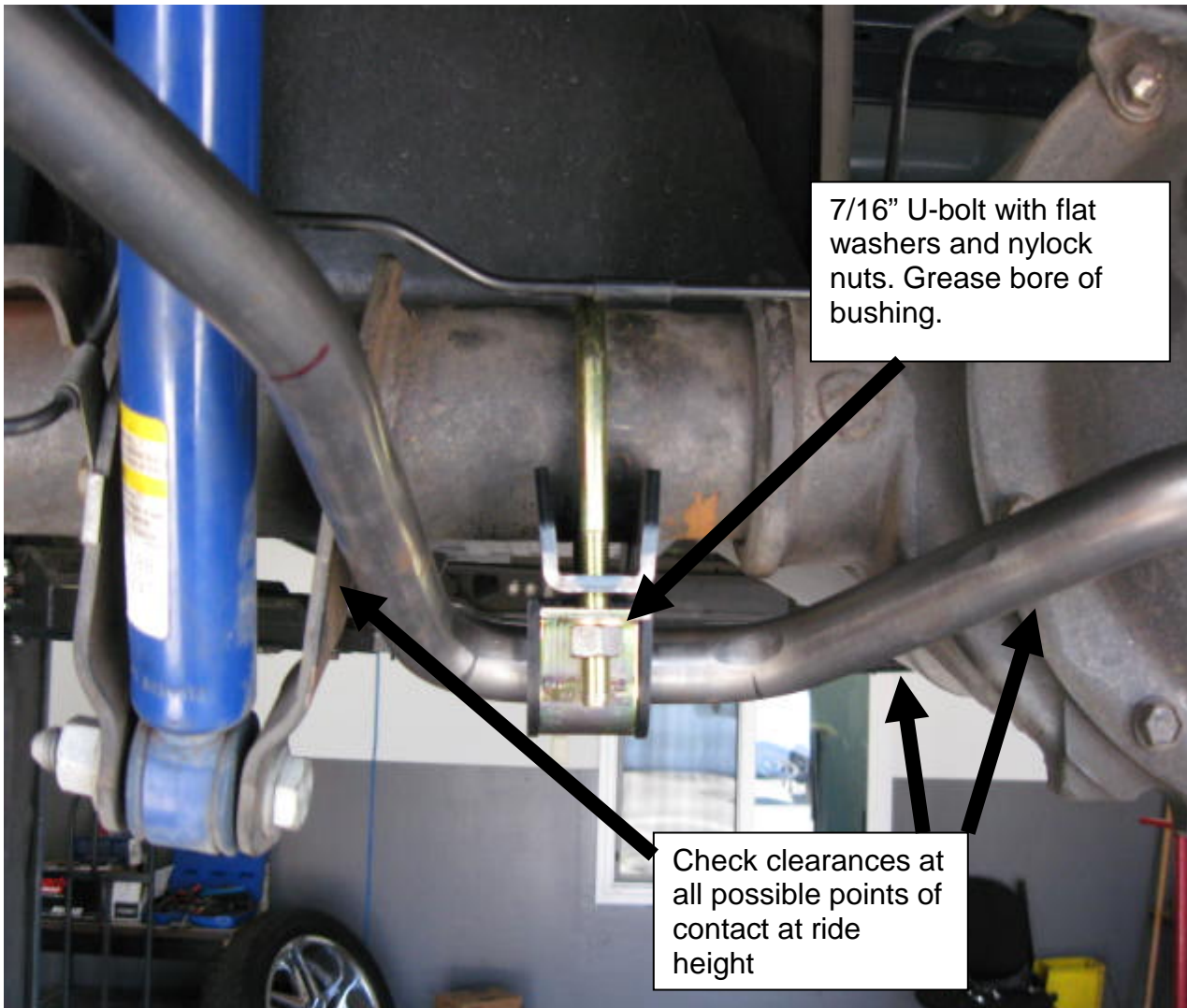
Parts List

Description	Quantity	Description	Quantity
25mm Sway Bar	1	7/16-20 x 3.5 U-bolt	4
Endlink assembly	2	7/16-20 Nylock Nuts	8
Bushing	2	7/16 USS Flatwashers	12
U-bracket	2	1/2-20 x 2.75 HHCS	4
Axle saddle	2	1/2-20 Nylock Nuts	4
Endlink saddle	2		

1. Park vehicle on a smooth, level, asphalt or concrete surface. Block front wheels. Jack up rear end of truck and support frame with jack stands.



2. Loosely assemble the upper saddles on the cross member in front of the spare tire as shown. Make sure to move any electrical wires that may interfere with the mounting location (both sides of the spare) on the cross member. Attach end link as shown with the head of the bolts towards the center of the truck. Do not tighten at this time.



3. Grease the bore (inside) of the supplied bushing. Open the bushing and place it over the bar then place the bracket over the bushing. Align the u-bolt over the axle and through the saddle and bracket. Hand tighten both bushing bracket mounts.
4. Align the ends of the bar with the end links and attach the end links to the bar using the $\frac{1}{2}$ " hardware with the heads towards the frame. Center the bar as needed to clear the shock mounts and the rear end housing. The end links need to be as vertical as possible at ride height.
5. Now that the bar is aligned and centered, tighten the upper u-bolts, making sure the end link mounting tabs stay vertical.
6. Tighten the u-bolts on the axle tubes, making sure the bar does not contact any part of the housing, exhaust or any suspension components when fully torqued.
7. Torque end link bolts, top and bottom. Lower truck onto the ground and bounce truck up and down check all clearances once again. Readjust brackets if necessary.

8. Installation is now complete, periodically check bar for tightness and apply grease as necessary.

**Torque hardware: 7/16" U-bolts (35-38 ft/lbs)
1/2" Bolts (38-42 ft/lbs)**



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