



INSTALLATION INSTRUCTIONS

Progress Technology Rear Anti-Sway Bar

2008 + Scion xD, 2010+ Toyota Yaris

Part # 62.2140

(No Revision)

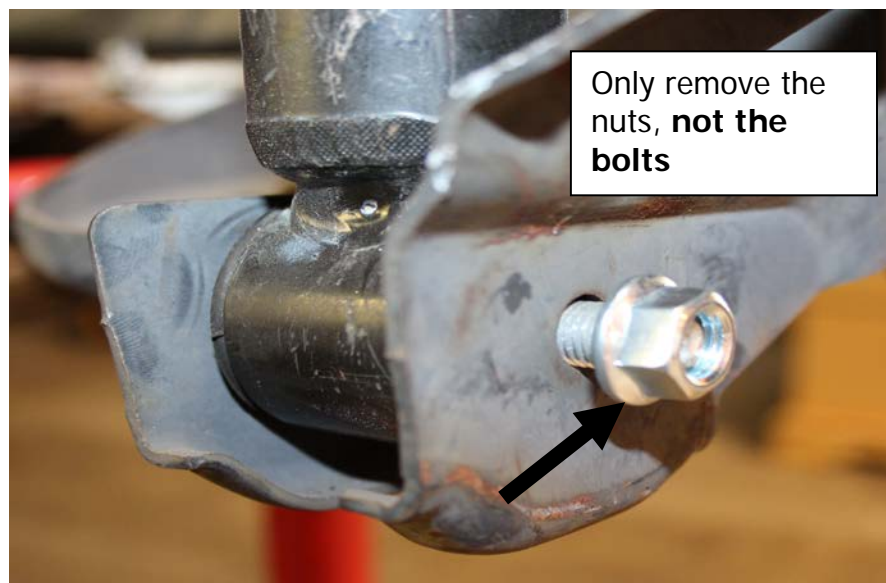
WHO SHOULD INSTALL THIS PRODUCT?

Progress Technology products should only be installed by a qualified licensed mechanic experienced in the installation and removal of suspension components. Please read instructions from start to finish and verify the parts in the parts list before beginning installation.

Parts List

Description	Quantity
19mm Sway Bar	1
M10 x 1.50 x 30 Flange bolt	2
M10 x 1.50 Flange nut	2
M10 Flatwasher	2

1. Park vehicle on a smooth, level, asphalt or concrete surface. Block front wheels. Jack up rear end of car and support with jack stands. Remove wheels.
2. Locate the bolts that secure the lower part of the shock to the rear beam of the vehicle. Remove the **nuts only** on both shocks (Figure A). DO NOT REMOVE the shock bolts.



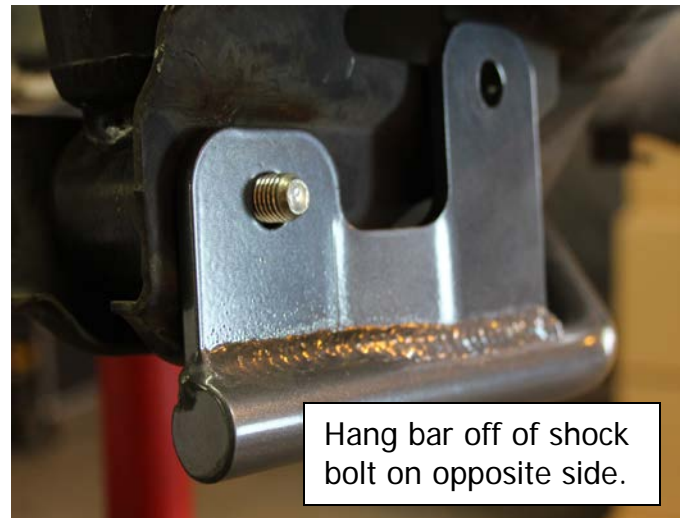
(A)

****NOTE: Do one side at a time.****

3. Back out one of the bolts until it is flush with the shock mount. (Figure B). Leave the bolt on the opposite side in place and hang the bar onto it (Figure C). Match the hole in the sway bar with the flush bolt and extend the bolt through the hole on the bar. Re-install OEM nut to the shock bolt and loosely tighten, you will torque this bolt in Step 7.



(B)



(C)

4. Line up the second hole on the sway bar with the hole in the beam axle (Figure D). Install the provided hardware and loosely tighten, you will torque the hardware in Step 6.



(D)

5. Go to the opposite side of the vehicle and back out the shock mount bolt until it is flush with the shock mount. (Figure B). Match up the hole in the sway bar with the flush bolt and extend the bolt through the hole on the bar. Re-install OEM nut to the shock bolt and loosely tighten, you will torque this bolt in Step 7.

- Torque the provided bolts to 44 ft/lbs (Figure E).



(E)

- Torque the shock mount bolts to 44 ft/lbs (Figure F).



(F)

- Install wheels and torque to 78 ft/lbs.
- Installation is complete. Check assembly periodically for tightness.

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