



INSTALLATION INSTRUCTIONS

Progress Technology Universal Two-piece End link kit

Part # 67.10.062

Part # 67.10.080

No Revision (5/20/2021)

WHO SHOULD INSTALL THIS PRODUCT?

Progress Technology products should only be installed by a qualified licensed mechanic experienced in the installation and removal of suspension components. Please read instructions from start to finish and verify the parts in the parts list before beginning installation.

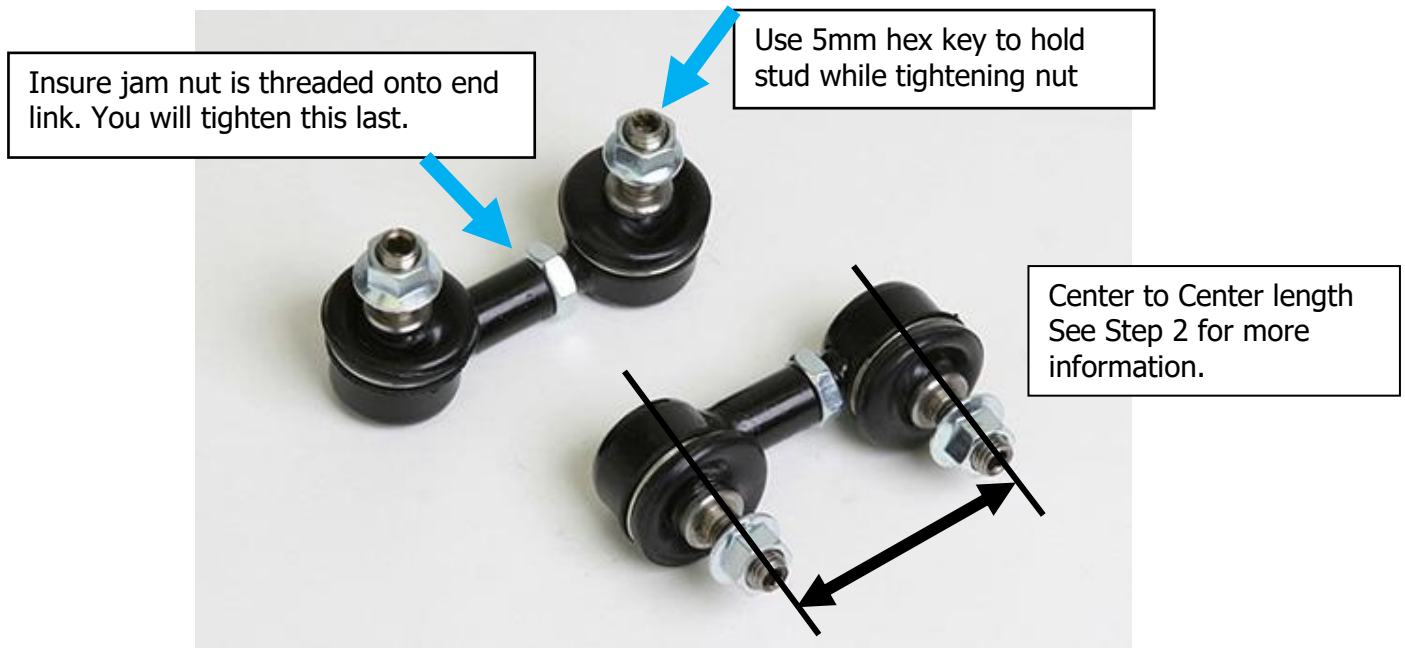
1. Park vehicle on a smooth, level asphalt or concrete surface. Block the wheels. Jack up the front or rear end of car and support with jack stands.
2. Remove the factory OEM sway bar end links from the vehicle. **Measure the stud-to-stud dimension of the factory OEM end links (A).** This will be the starting length for the replacement end links.



(A)

NOTE: For installation into a threaded lower control arm go to Step 8.

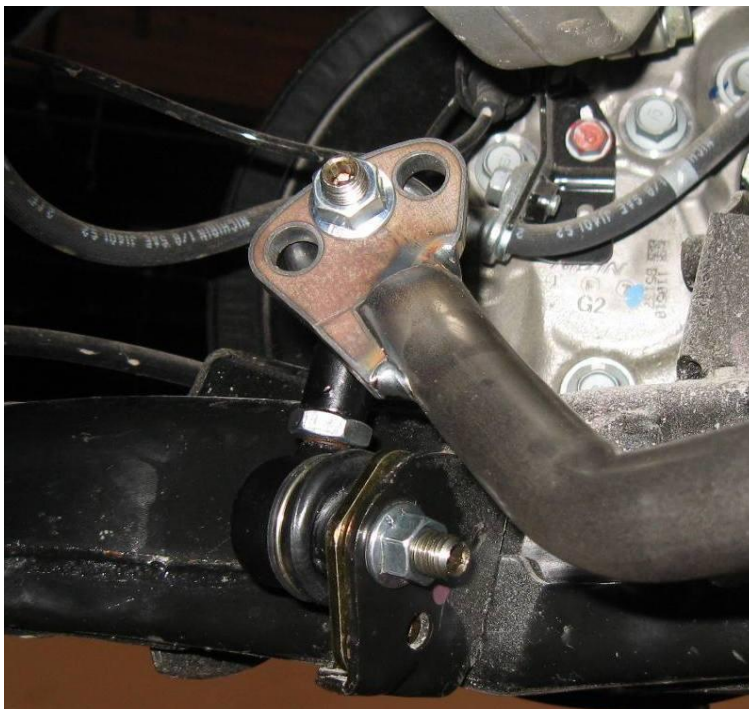
3. Assemble end links with jam nut as shown (Picture B). Adjust length to the correct center to center dimensions, using the stud-to-stud length from Step 2.



(B)

4. Turn the links so they are 90 degrees to the mounting locations. Attach end link stud to sway bar tab and to lower control arm (C). Torque to 42-46 ft/lb. **DO NOT USE** an impact wrench or thread locker compound (Loctite).

NOTE: If ball socket turns while tightening, use a 5mm hex key and open end wrench to tighten nut, then Torque to 42-46 ft/lb.



(C)

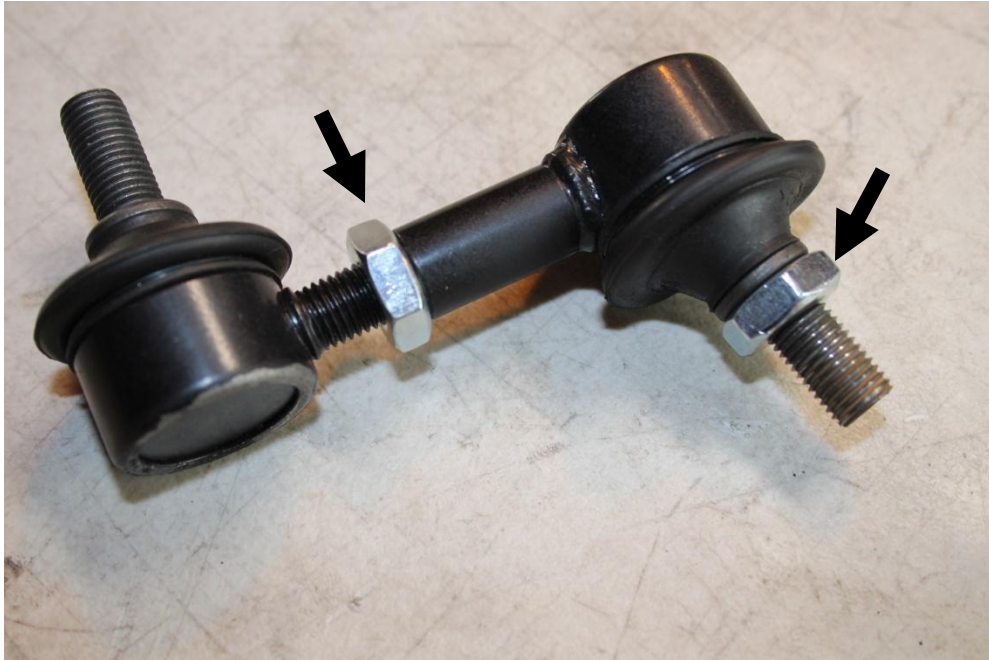
5. Rotate the links so they are parallel to the mounting locations, so they can travel in both directions without interference or any binding.
6. Tighten the two jam nuts firmly using an open end wrench.
7. Check end links at ride height for proper length and orientation. Remember to re-tighten the jam nuts after every end link length adjustment.

END LINK ADJUSTMENT NOTES:

- Check end link length for correct geometry at ride height. Generally, end links should be as close to vertical as possible. This will NOT look correct with the vehicle on a floor jack (full droop).
- End link length adjustment allows for proper geometry for the three bar adjustment settings.
- End link adjustment allows for neutral bar setting while adjusting corner weights.
- Extreme lowered ride height may require different end link length adjustment.
- Remember to re-tighten jam nut after every end link length adjustment.
- Failure to properly tighten as noted above will result in noise and possible end link failure.

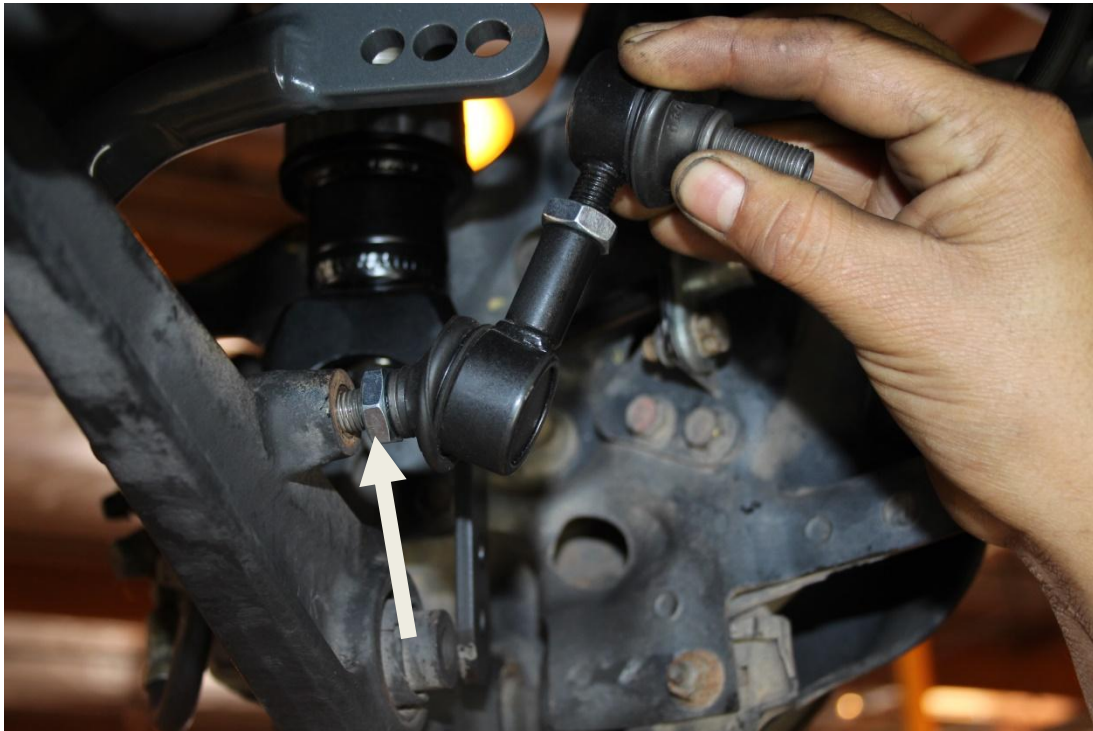
For Installation into threaded lower control arm

8. Assemble the end links as shown with the one jam nut threaded on the end link stud and the other to lock the two joints together (D). Adjust the center-to-center length per step 2.



(D)

9. Thread the end link into the OE location until the jam nut is up against the control arm. (E)



(E)

10. Use a 5mm hex wrench to thread the stud into the control arm if needed. (F)



(F)

11. Install both links to the lower control arms. Hold the stud with the hex wrench and tighten the jam nut tight against the control arm. The jam nut will lock the end link stud in place. (G)



(G)

12. Turn the links so they are 90 degrees to the mounting locations. Attach end link stud to sway bar (H, I) Torque to 42-46 ft/lb. **DO NOT USE** an impact wrench or thread locker compound (Loctite).

NOTE: If ball socket turns while tightening, use a 5mm hex key and open end wrench to tighten nut, then Torque to 42-46 ft/lb.



(H)



(I)

13. Check end links at ride height for proper length and orientation. Remember to re-tighten jam nut after every end link length adjustment.

END LINK ADJUSTMENT NOTES:

- Check end link length for correct geometry at ride height.
- End link length adjustment allows for proper geometry for the three bar adjustment settings.
- End link adjustment allows for neutral bar setting while adjusting corner weights.
- Extreme lowered ride height may require modified end link length settings.
- Remember to re-tighten jam nut after every end link length adjustment.
- Failure to properly tighten as noted above will result in noise and possible end link failure.

**Thank you for choosing Progress products.
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